

valves must be adjusted to balance the available flow to all in-service modules. Every effort should be made to maintain humidified air temperatures below 180°F.

Operational Guidelines

Every effort should be made to maintain humidified air temperatures below 180°F, as shown on the temperature indicators located directly downstream of the humidification stations at each air header (6 per reaction tank). The humidification stations must remain in service whenever oxidation air is flowing to the associated reaction tank. Continuous operation of the humidification station is encouraged unless the respective module and air system are being removed from service for extended periods.

Reference Drawing
1CCC-M2012Y
M2012 R
M2012Q